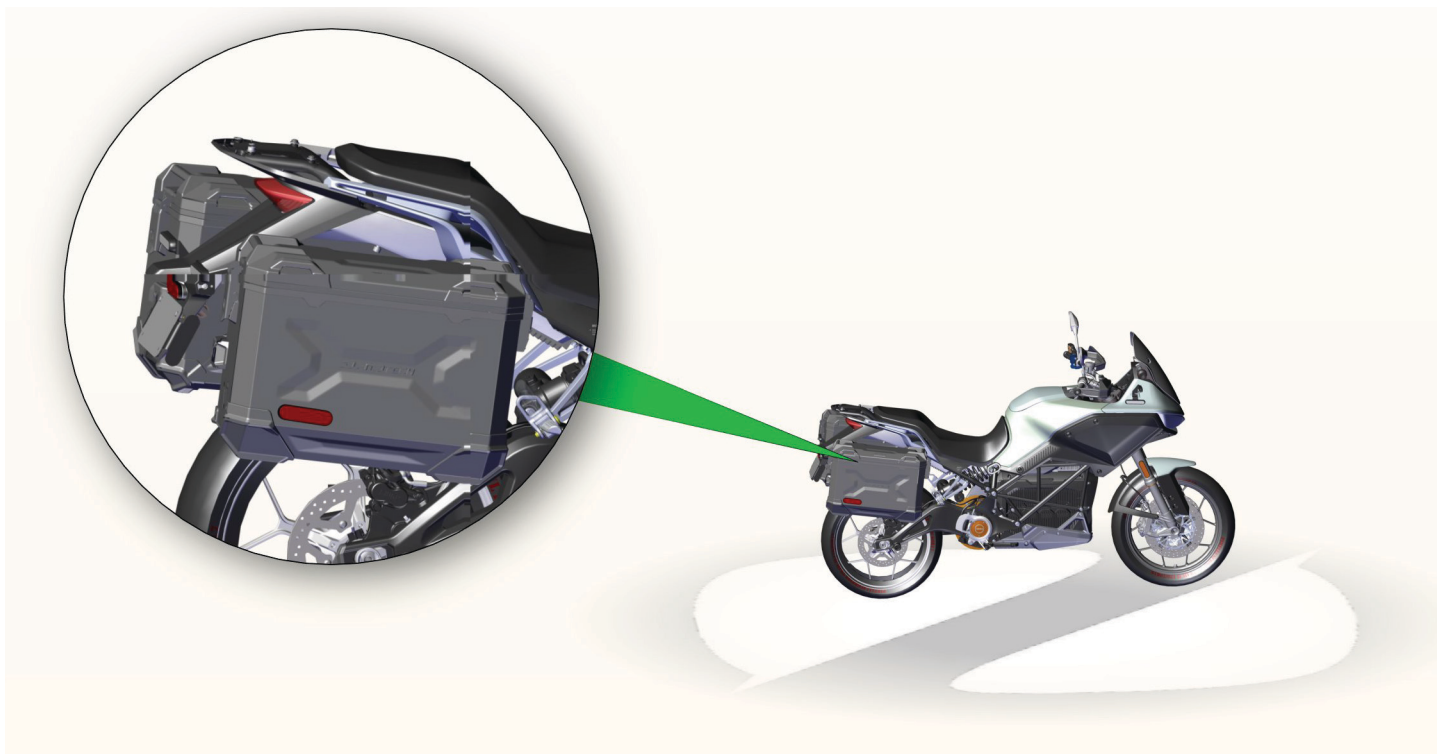


Accessories: Side Case Mount Assembly (10-08291),
Side Cases Kit, LH/RH (10-08339)

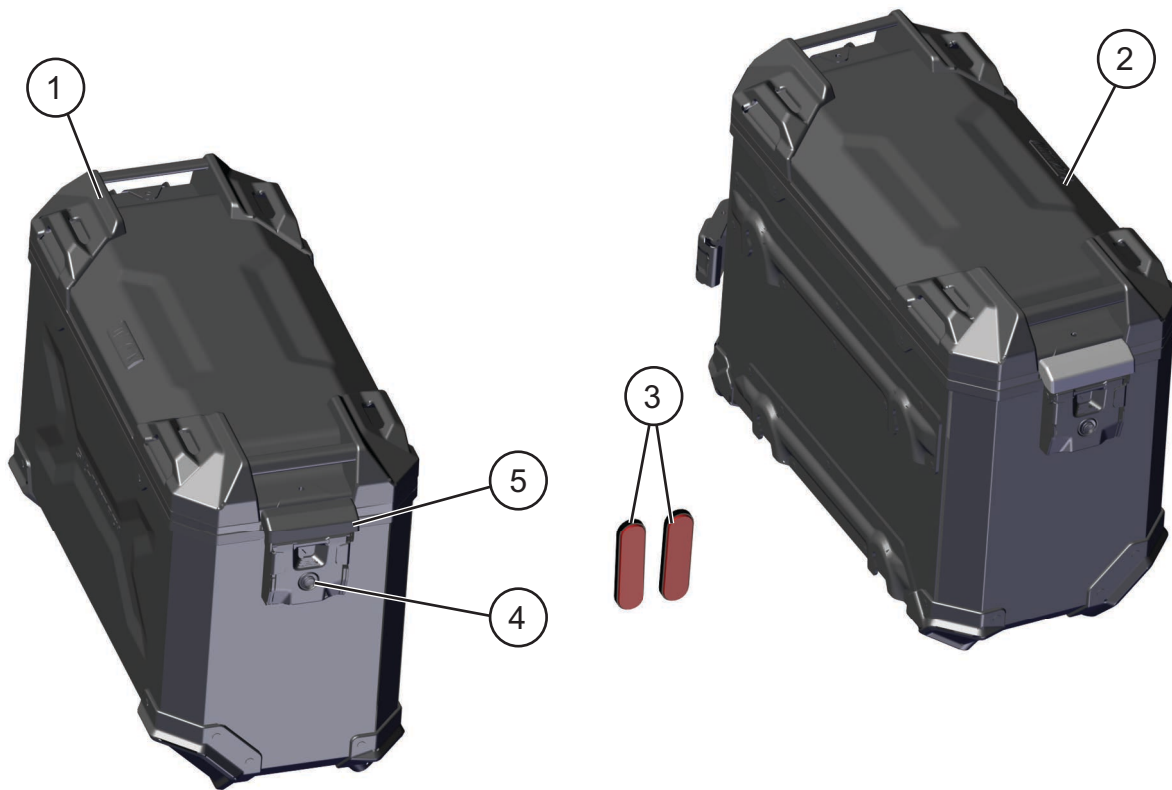
Fits Motorcycles: 23MY: DSR/X

Overview

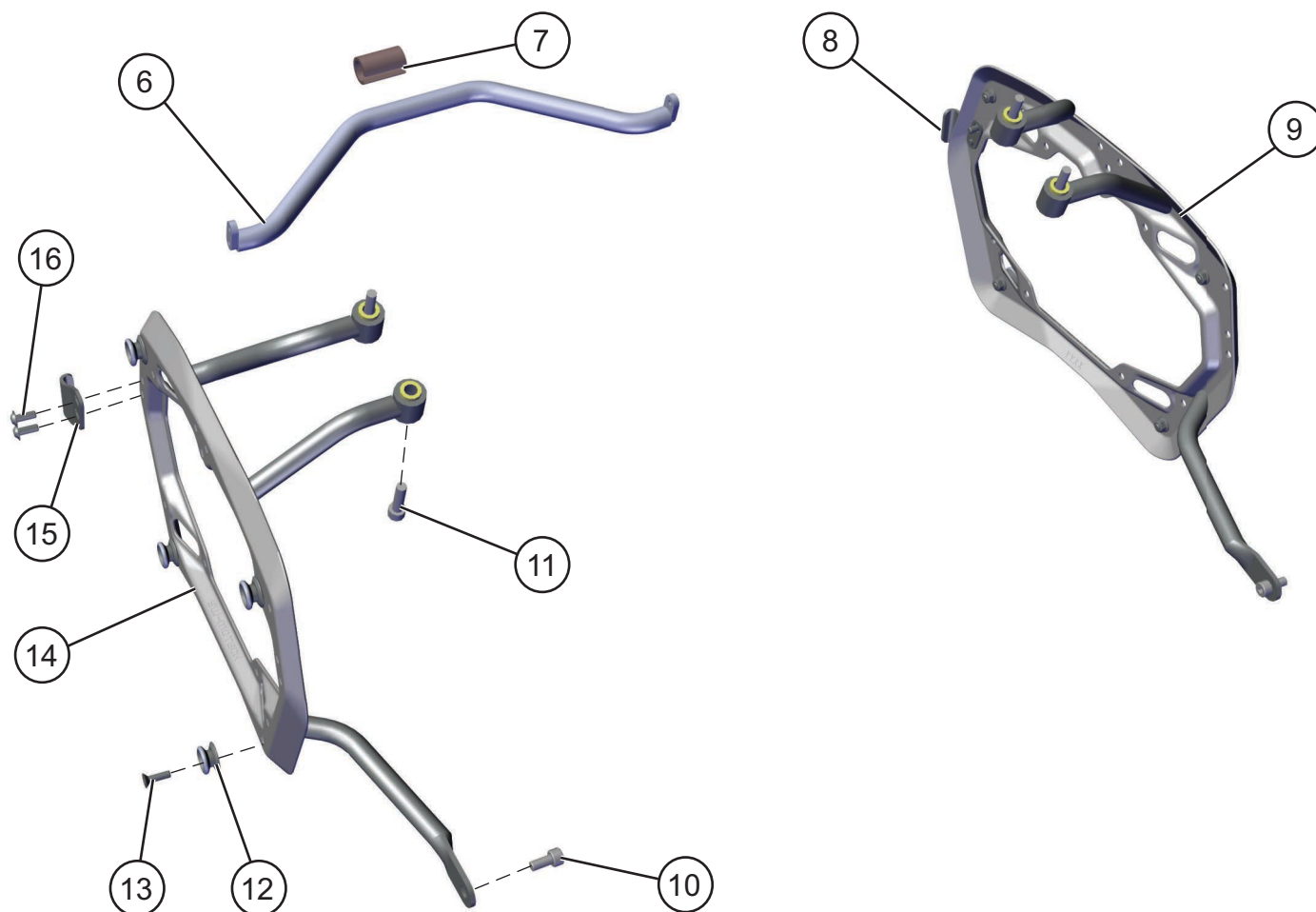
Refer to the instructions in this document for installing the side case mounts and cases on the motorcycles listed above.



Required Parts



Item	Part Number	Side Cases Kit, LH/RH (10-08339)	Quantity
1	24-08542	SW Motech RH case	1
2	24-08541	SW Motech LH case	1
3	20-03487	Red Oval Reflector	2
4	27-08161	SW Motech Lockset	1
5	10-08291	Side case hinge cover	2



Item	Part Number	Side Case Mount Assembly (10-08291)	Quantity
6	-	Cross brace	1
7	-	Foam	1
8	-	Latch hook	1
9	-	LH mounting bracket	1
10	-	Bolt - M8 x 16	2
11	-	Bolt - M8 x 30	4
12	-	Spool	8
13	-	Screw (countersunk)	8
14	-	RH mounting bracket	1
15	-	Latch hook	1
16	-	Screw (button head)	4

Installation

1. Install four screws (13) and spools (12) on RH mounting plate (14).

- Torque to 7 ft lb (9 Nm)

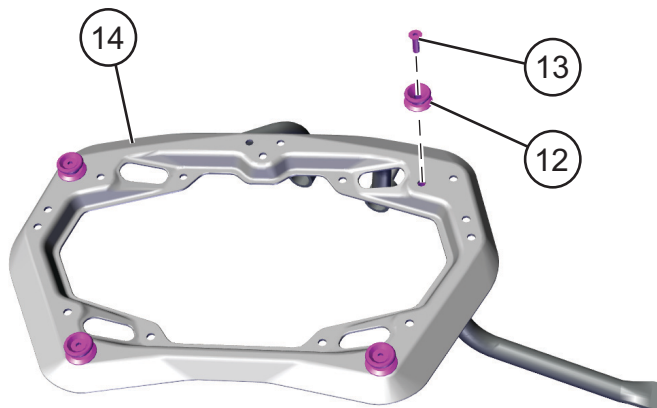


Figure 1

2. Install four screws (13) and spools (12) on LH mounting plate (9).

- Torque to 7 ft lb (9 Nm)

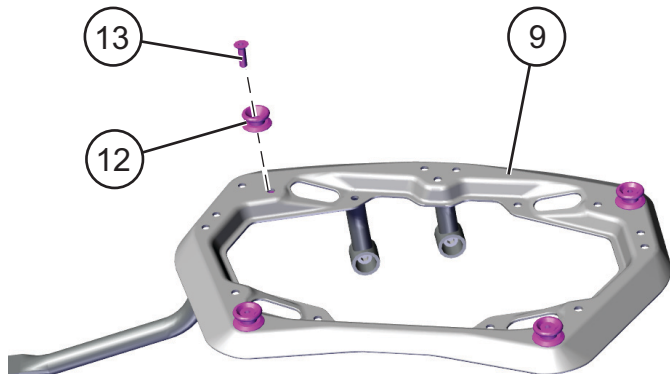


Figure 2

3. Remove the four knockouts from the tail of the motorcycle using diagonal cutters.

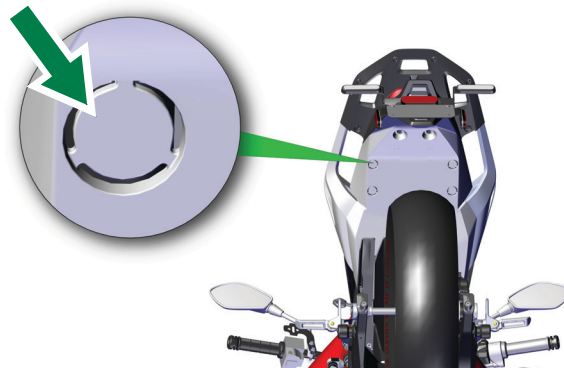


Figure 3

4. Bolt RH mounting bracket (14) under the seat using two bolts (11).

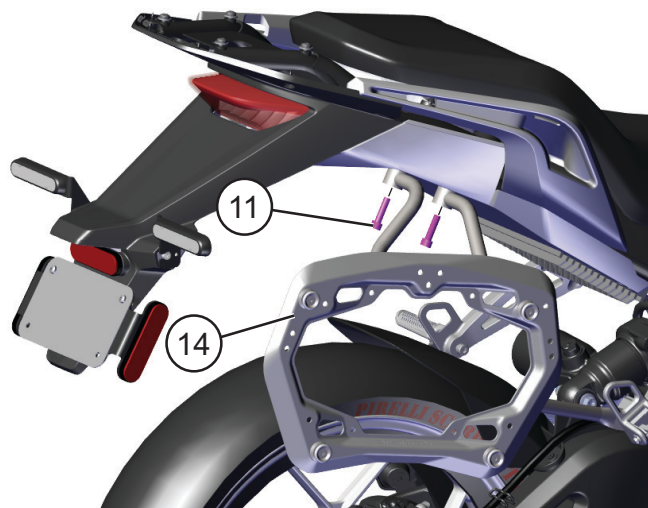


Figure 4

5. Bolt RH mounting bracket (14) to the passenger footrest mount using bolt (10).

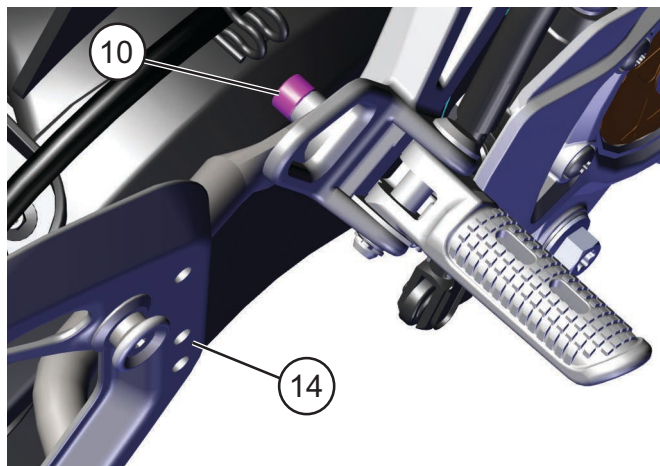


Figure 5

7. Bolt LH mounting bracket (9) to the passenger footrest mount using bolt (10).



Figure 7

6. Bolt LH mounting bracket (9) under the seat using two bolts (11).

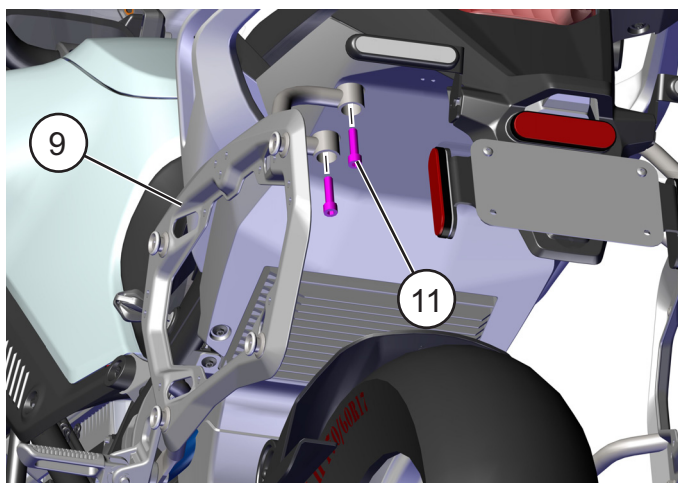


Figure 6

8. Assemble center brace (6) between the two mounting brackets as follows:
 - a. Bolt latch hook (15) to the center brace using two screws (16). Only tighten hand-tight.
 - b. Bolt latch hook (8) to the center brace using two screws (15). Only tighten hand-tight.
 - c. Install foam (7) on the center brace.

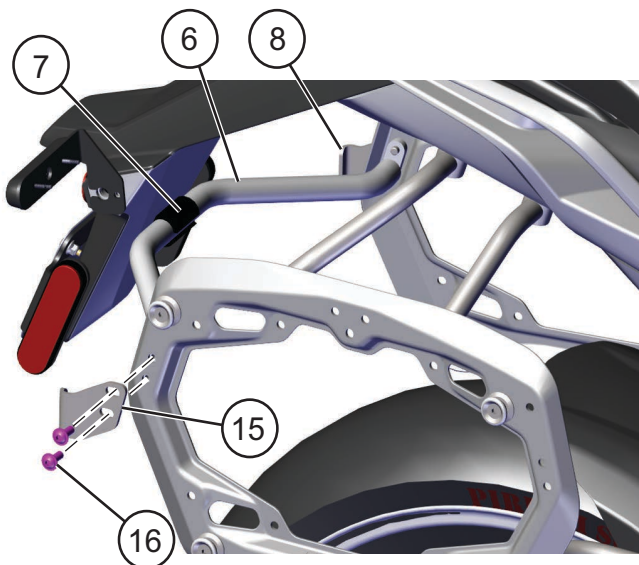


Figure 8

9. Align the mounting bracket spools with the notches on the case. Lower the case onto the spools.

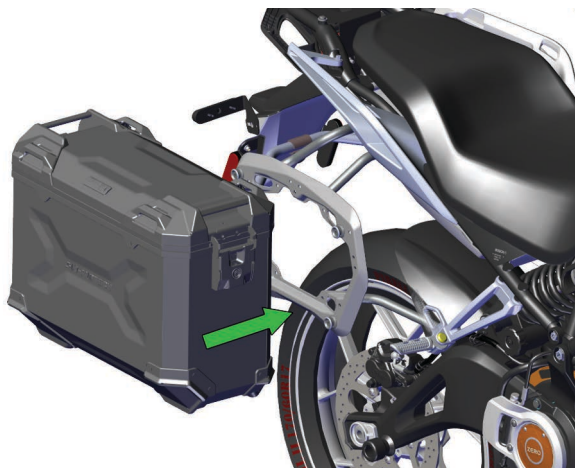


Figure 9

10. Secure the latch.

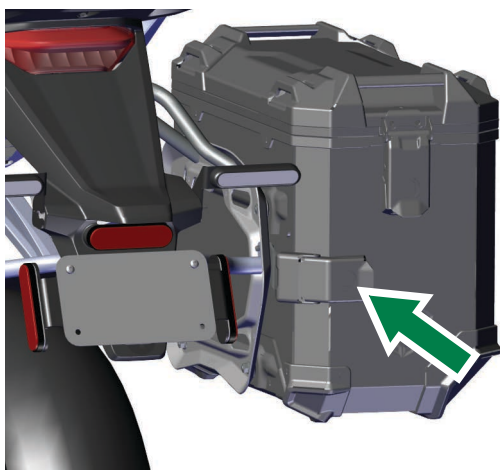


Figure 10

11. Check for looseness of the case on the mounting bracket. Adjust the latch hook in or out to adjust the secureness of the case.

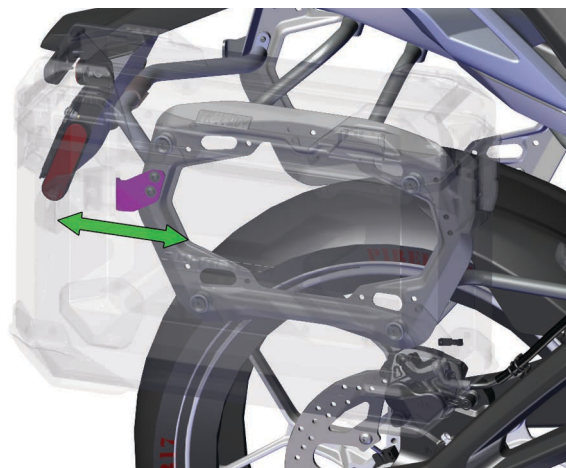


Figure 11

12. Repeat the case installation for the remaining case.

Lock Installation

1. Place lock (4) into the latch opening with the slot vertical.

Note: Insert the key to determine which orientation (key up, key down) the lock will be installed.

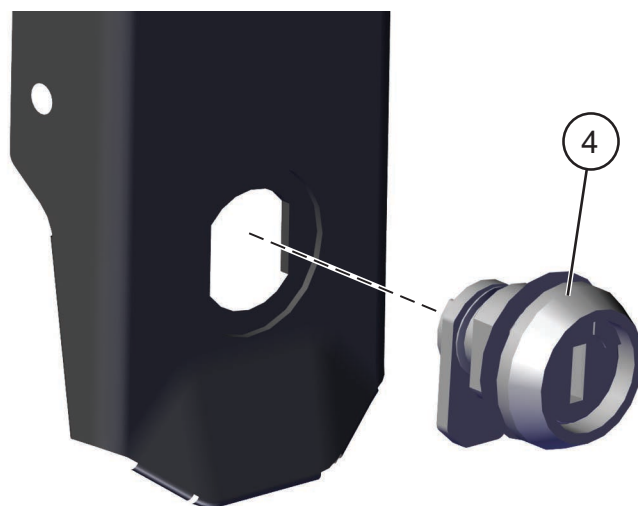


Figure 12

2. Install the spring clip into the groove on the lock to secure the lock onto the latch.

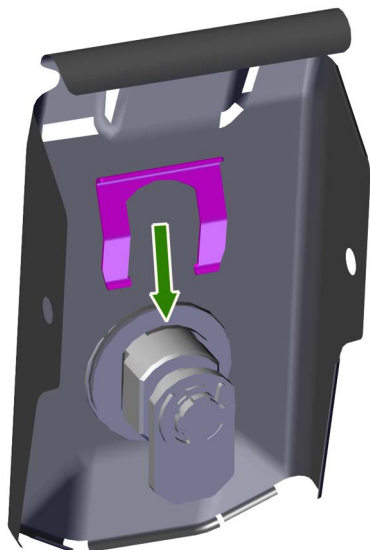


Figure 13

3. Repeat for the remaining locks.

Hinge Cover Installation

1. Snap the two hinge covers (5) over the hinges.

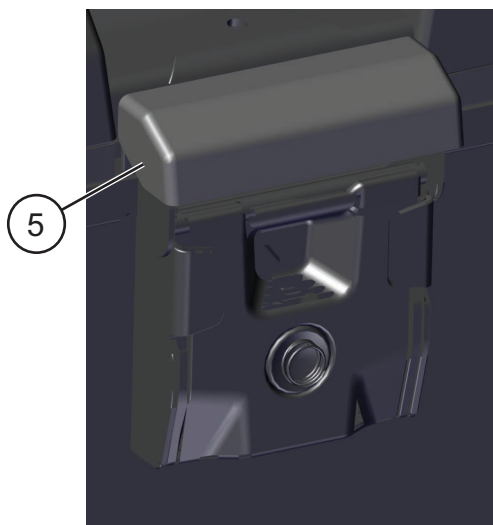


Figure 14

Reflector Installation

1. Peel the paper off of each reflector (3) and affix onto the bottom corner of each case.

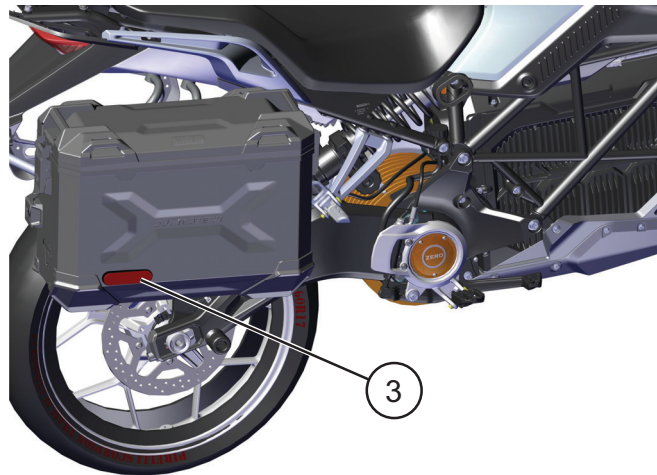


Figure 15